

## Demonstration Board for the SA306-IHZ

### INTRODUCTION

The DB64R is designed to demonstrate the capabilities of the SA306 3 phase brushless DC (BLDC) motor driver IC. This fully assembled demonstration allows the user to directly control the speed and direction of the motor. An onboard controller decodes HALL Effect sensor inputs for commutation in either direction and provides four quadrant PWM signals to control the power outputs of the SA306. LEDs provide feedback for motor control status and fault indications. Provisions on the DB64R allow the user to bypass the onboard control circuit and directly interface with the SA306 brushless motor driver.

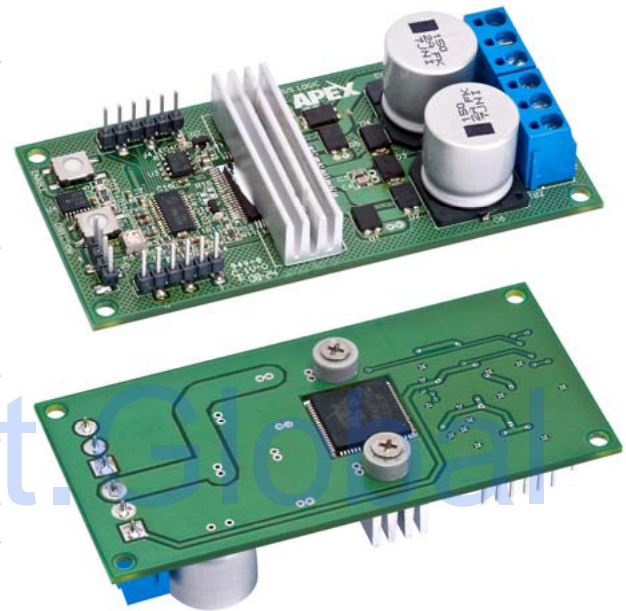
The DB64R demonstrates proper layout techniques for the SA306 high current switching amplifier. The economical construction uses only a two-sided PCB and allows the SA306 to deliver peak currents of over 1kW.

### THERMAL CONSIDERATIONS

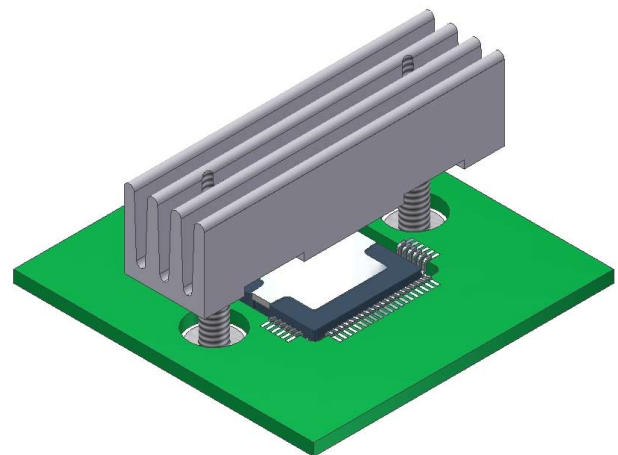
The SA306 is available in a surface mount package which can deliver peak power of over 1kW. This presents an obvious and significant thermal challenge. The DB64R offers a compact design which can deliver 17A peak current by using a patent pending mounting technique. Mounting the SA306 in an inverted fashion as shown in Figure 1 reduces the profile height of the assembly and provides a direct interface between the thermal tab of the PowerQuad package (package outline drawing HQ) and the small HS33 heatsink. The DB64R assembly can dissipate 7-9W in still air at 25°C ambient temperature, depending on the orientation of the heatsink fins. To use the DB64R in higher power applications, use a fan or mount a heatsink with larger thermal mass. Although the SA306 is rated for operation from -25 to +85°C, the other components on the DB64R are limited to 0 to 70°C ambient temperature.

### CIRCUIT OPERATION

The DB64R control circuit receives power via two terminal block connections. The Vs connection supplies power to drive the motor and must be above the under-voltage lock-out threshold of the SA306, approximately 8.3V. The control circuit requires 12V for proper operation a regulator on the DB64R provides the 5V logic supply for the SA306. There are no special considerations for sequencing the two supplies.



**Figure 1 – Mounting Technique**  
PATENT PENDING

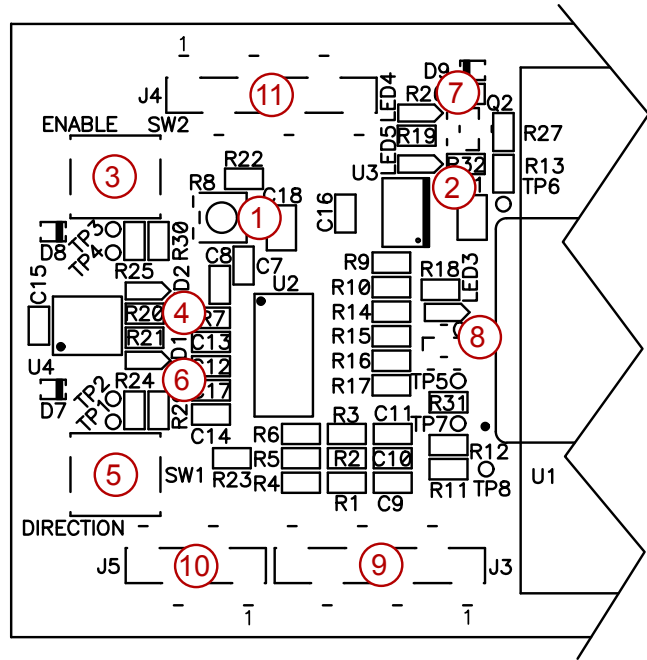


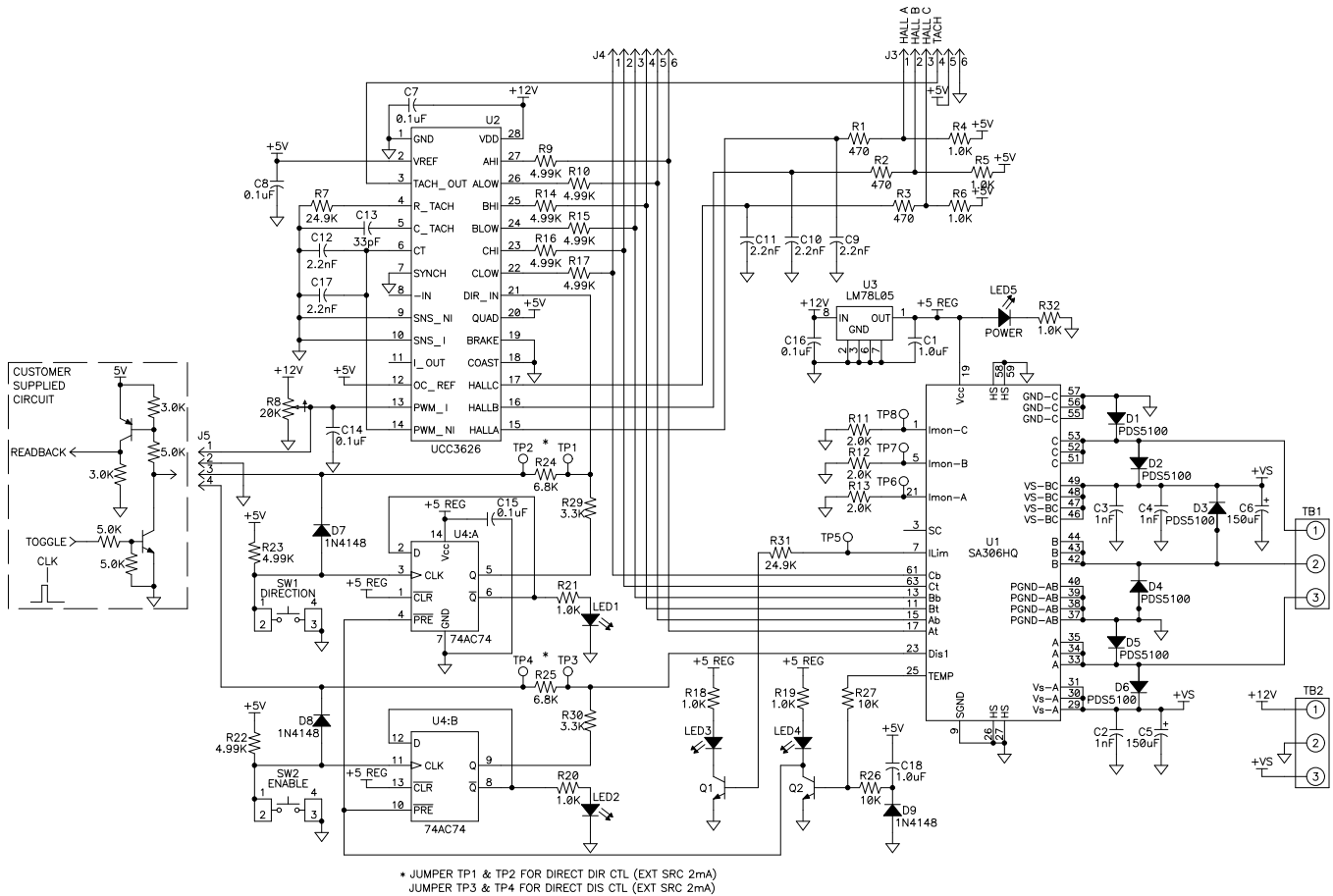
### Figure 2 – User Control Features

Figure 2 shows the user control features of the DB64R. The PWM duty cycle is controlled with the potentiometer (1 in figure 2). The power LED (2) will illuminate when the 12V supply is connected. The DB64R will power up with the SA306 disabled. The enable button (3) will toggle the SA306 on and off with the LED (4) illuminating to indicate the enable status. Direction of the motor is similarly controlled with the button (5) and is indicated by the LED (6).

The DB64R monitors the Temperature warning status pin of the SA306. If this pin goes high an LED (7) illuminates and the enable circuit is forced to a disable status. The temperature LED is not latched and may stay illuminated only briefly while the temperature of the SA306 is above 135°C. The temperature decrease rapidly via the heatsink once the SA306 is disabled.

The SA306 current limit feature is set to limit at approximately 15A to provide a demonstration of the full capabilities of the SA306. An LED (8) will illuminate if the SA306 cycle-by-cycle current limit circuit engages. The thermal and current limit features are robust, but will not protect the SA306 in all circumstances. The user must consider the worst case thermal and power dissipation conditions. Hall Effect inputs to connector J3 (9) are required to commutate the motor correctly. Filtering networks and 5V pull-up are provided for glitch-free operation. The Hall sensor connector, J3 (9), also includes a tachometer output which is based on the commutation signals from the Hall inputs. Power for the Hall sensors is provided by U2 in figure 3, an integrated brushless motor controller IC. The controller decodes the Hall sensor inputs and generates six PWM control signals directly to the SA306. Push-button switches 1 and 2 trigger latches (U4) for direction and enable control, respectively. Diodes D7 & D8 and resistors R24, 25, 29 & 30 provide a means of bypassing the DB64R control circuit. The 5V regulator, U3, provides 5V to the SA306, the latches and the status LEDs.





**Figure 3 – Schematic  
ENHANCING & BYPASSING THE DB64R CONTROL CIRCUIT**

Connector J5 allows the user to bypass many of the manual control features of the DB64R. A signal generator can control the duty cycle with a 2.5 to 7.5V signal, overriding the control potentiometer. A rising 5V edge on pin 3 or 4 of connector J5 will toggle the Direction or Enable latches, respectively. By jumping resistors R24 & R25, the latches are bypassed completely and the logic signals on pins 3 & 4 will directly control the direction and enable functions of the DB64R. With these resistors jumped, the direction and enable LEDs will not represent the states of the DB64R and the pushbuttons will have no effect on the operation. The Temperature disable feature of the DB64R will also not function, although the LED will continue to provide over-temperature status. Connector J4 is connected directly to the PWM input pins of the SA306. This connector may be used to monitor the signals or to bypass the control IC on the DB64R. The enable function is not controlled via these pins, although pulling all six input pins low provides the same effect. The Enable pushbutton and the connection via J5 are also effective as previously described. The circuit shown in figure 3 in the dashed box is a simple circuit that allows the user to monitor and control the enable or direction status remotely. Either feature can be toggled on the falling edge of the signal at the node labeled TOGGLE.

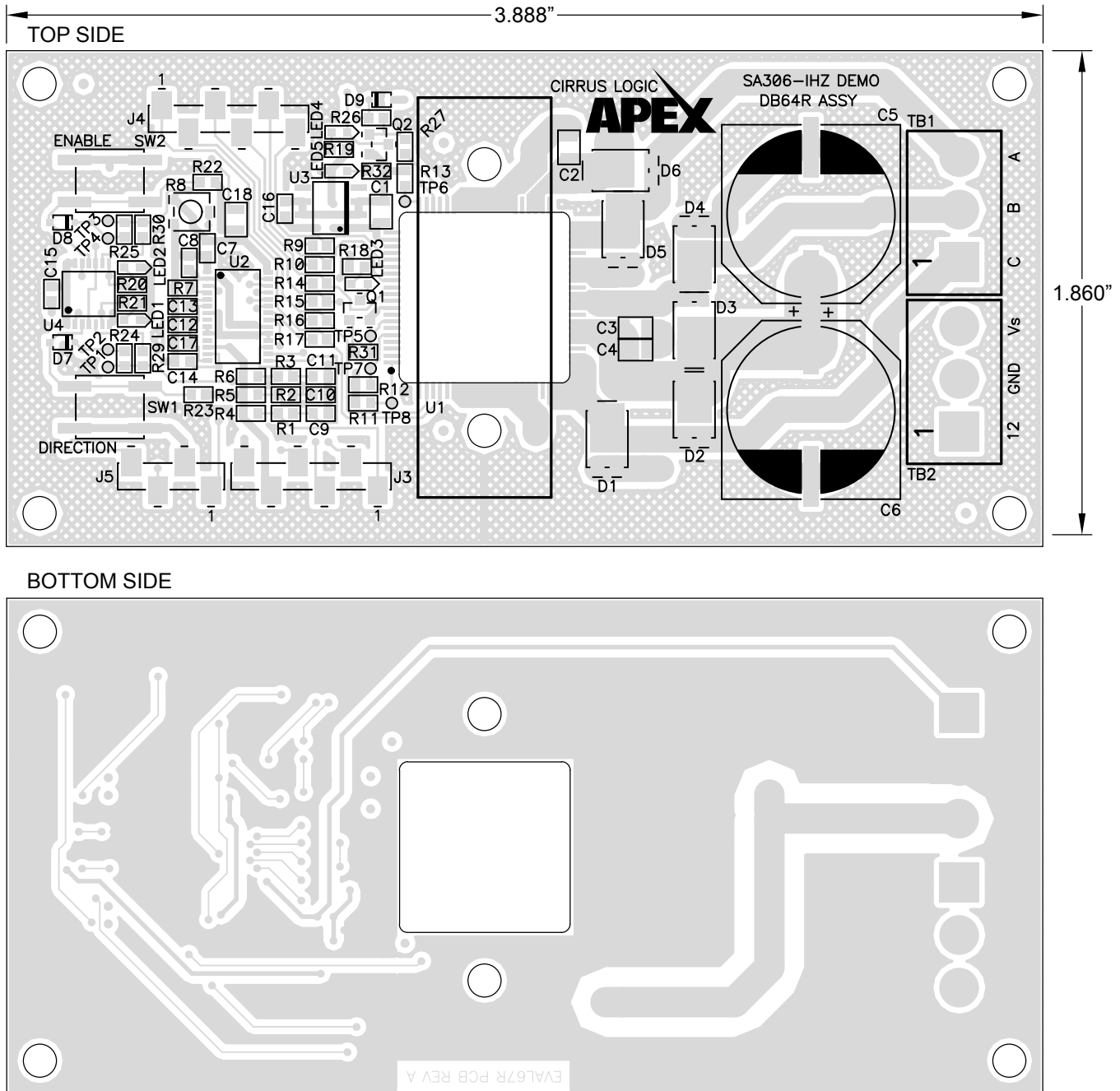
**LAYOUT CONSIDERATIONS**

A simple two layer construction is sufficient because of the convenient pinout of the SA306 PowerQuad package. Input signals are routed into one side of the package and high power output signals are routed from the other side in 2 ounce copper. This eliminates the need to route control signals near motor connections where noise may corrupt the signals. Filling top and bottom layers with copper reduces inductive coupling from the high current outputs. 1nF

capacitors with excellent high frequency characteristics bypass the  $V_s$  motor supplies on each phase. Two 150 $\mu$ F electrolytic capacitors provide a local, low inductance source to accommodate surge currents up to 17A. Six 100V Schottky diodes conduct the commutation current via low forward voltage paths which reduces the power dissipation in the SA306. These diodes are rated for 5A continuous and are mounted close to the SA306 to reduce inductance in the commutating current loop. For applications with continuous currents less than 5A, the Schottky diodes may not be necessary if the higher forward voltage internal body diodes and the associated power dissipation are manageable during commutation cycles.

Figure 4 shows the top and bottom layouts of the DB64R. Gerber files for the circuit board are available upon request.

**Figure 4 – PCB Layout (not to scale)**



## BILL OF MATERIALS

Designation	Description	P/N
C1,C18	CAP, 1.0uF, 16V	Kemet, C0805C105K4RAC
C13	CAP, 33pF, 50V	Kemet C0603C330J5GACTU
C2,C3,C4	CAP, 1.0nF,100V	Kemet,C0805C102J1GACTU
C5,C6	CAP, 150uF, 100V	Panasonic, EEVFK2A151M
C7,C8,C14,C15,C16	CAP, 0.1uF, 16V	GRM188F51C104ZA01D
C9,C10,C11,C12,C17	CAP, 2.2nF, 50V	GRM188R71H222KA01D
D1,D2,D3,D4,D5,D6	Diode, 5A Schottky	Diodes Inc. DS5100
D7,D8,D9	IN4148	Vishay, 1N4148WS-V-GS08
J3,J4	Conn, 6 pin .100 ctrs	Samtec TSM-106-01-T-SV
J5	Conn, 4 pin .100 ctrs	Samtec TSM-104-01-T-SV
LED1-5	LED, Red	Lite-On LTST-C190CKT
Q1,Q2	XTR, NPN	MMBT3904
R1,R2,R3	RES, 470, 5%	RK73B1JTTDD471J
R11,R12,R13	RES 2.0K, 1%	Vishay,CRCW06032K00FKEA
R24,R25	RES, 6.8K	Vishay,CRCW06036K80FKEA
R26,R27	RES, 10K	Vishay,CRCW060310K0FKEA
R29,R30	RES, 3.3K	Vishay,CRCW06033K30FKEA
R4,R5,R6,R18,R19,R20,R21,R32	RES, 1.0K, 5%	RK73B1JTTD102J
R7,R31	RES, 24.9K,1/10W, 1%	RK73H1JTTD2492F
R8	POT, 20K	muRata, PVG3A203C01
R9,R10,R14,R15,R16,R17,R22,R23	RES, 4.99K	Vishay,CRCW06034K99FKEA
SW1,SW2	Pushbutton, SPST-NO	Panasonic, EVQ-Q2B01W
TB1,TB2	Term. Blk., 3 pin, 5mm	On Shore Tech, OSTTA034163
Thermal Grease	Heatsink compound	N/A
U1	SA306-IHZ	Cirrus Logic, SA306-IHZ
U2	UCC3626	Texas Instruments, UCC3626PW
U3	LM78L05	National Semiconductor, LM78L05ACMX/NOPB
U4	74AC74	Texas Instruments, SN74AC74PW
	Heatsink	Cirrus Logic, HS33
	PCB, 1.75" x 3.75"	Cirrus Logic, EVAL67R
	Screw, #4-40 x 1/4"	N/A
	Solder	Tin/Silver 96/4

## DB64R Quick Start Guide

1. Connect the following:

Connection	Location	Indicator	Comment
Vs	TB2-3		9-60V
Ground	TB2-2		
Vctrl	TB2-1	LED 2	12V
Motor Phase A	TB1-1		
Motor Phase B	TB1-2		
Motor Phase C	TB1-3		
Hall Sensor A	J3-1		
Hall Sensor B	J3-2		
Hall Sensor C	J3-3		
Hall 5V	J3-5		Output from PCB
Hall ground	J3-6		

- Apply 12V to Vctrl. LED 2 should light.
- Apply voltage to Vs based on rated motor voltage, normally 12-48V.
- Press ENABLE switch 3. LED 4 will light and motor should start.

## ORDERING INFORMATION

DB64R Demonstration Board includes one populated EVAL67R PCB and one SA306-IHZ sample

## CONTACTING CIRRUS LOGIC SUPPORT

For all Apex Precision Power product questions and inquiries, call toll free 800-546-2739 in North America.

For inquiries via email, please contact [tucson.support@cirrus.com](mailto:tucson.support@cirrus.com).

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